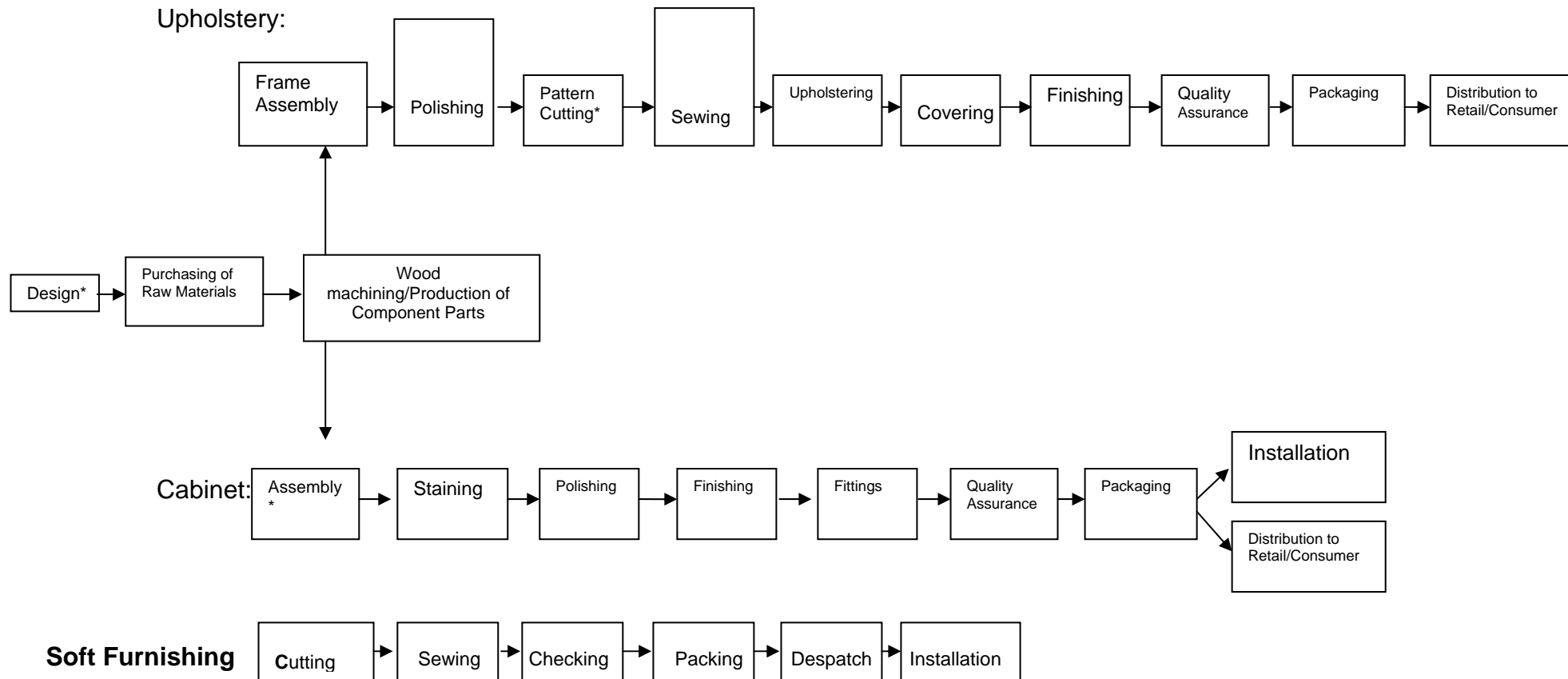


Internal Supply Chain Map



*May be done by hand or using high tech equipment